



# How Big Is Your Footprint?

## What It Really Means to Be Green

### Products

#### Panels & Components

More than 85% of the original Herman Miller parts are used.

#### Fabric

Made from materials from recycled products such as plastic bottles.

### Procedures

#### Painting

Powder coat process reclaims unused paint and emits fewer toxic VOCs than wet paint.

#### Fabric

Fabric waste is recycled, not sent to the land fill.

#### Woodworking

Scraps used for low emission fuel in a biomass oven, heating warehouse and reducing waste to land fills.

#### Packing

Heat sealed recyclable plastic increases protection while reducing shipping weight and packaging materials, and adding to the ease of installation.

#### Shipping

Old work surfaces are used for panel supports.

We use recycled pallets.

#### Office Waste

Separated and recycled.

Ink and toner cartridges recycled.

#### Remaining Waste

Out of 60,000 pounds we receive weekly in used furniture, only 1,000 are sent to the land fill.

### Your Footprint

#### Reducing Waste

You do not have to sacrifice green to save green. At HMU we make a quality product at the right price while using sustainable practices.

