



[EVOLVE] *systems*

AN ENVIRONMENTAL SUCCESS STORY

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Wherever possible, the entire Evolve panel system and the processes to manufacture it were designed to save and protect the environment. In addition, the product can be recycled at the end of its use, beginning the process of recycled material again.

Evolve is the first north American system to mold recycled wood waste (from its own factories) and recycled plastic into its panel manufacturing process.



As an innovator, we are in the final stages of producing worksurface core material made from wheat straw, a sustainable, annually renewable resource.

Embracing Global Change

As part of Global, we at Evolve Systems believe it is our responsibility to protect the environment for future generations. The growing importance of energy and environmental concerns continues to challenge us in this ever changing marketplace.

As an industry leader, The Global Group continues to take proactive steps towards reducing the negative impacts on the environment. We are building "healthier" offices; investing in R&D and new technologies; reducing waste and the consumption of energy; and improving the quality of the air we breath, all of which have a significant impact on our quality of life.

Protecting the next generations' environments is of paramount concern to Evolve Systems. Through the guidance of the Global Environmental Management committee, we continue to operate with the environment in mind, making wise business decisions that help protect our world and its precious natural resources.

GLOBAL*Contract*

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A: The vertical sides of the internal module are molded elements made from equal parts of 100% recycled wood and 100% recycled polypropylene

- The horizontal sides of the internal module are made from 100% extruded recycled polypropylene
- The inner portion of the panel module contains a honeycomb made from 75% recycled Kraft paper
- Insulation on either side is acoustical mineral board, derived from slag (inert steel by-product and volcanic material).

- Fabric offerings include selections woven with 100% recycled yarn which is made from post-consumer and post-industrial waste

B: Only water-based adhesives are used in the manufacturing process

- HPL work surfaces replace particle board cores with formaldehyde-free WOODSTALK, an agrifibre-based product made from wheat straw, a sustainable, annually renewable resource

C: All metal surfaces are epoxy powder coated

